

Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish-brown colour due to a special fumigation procedure. The sorting Auslese is essentially knot-free*, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g∣cm³

# 1-Strip Country House Flooring SMOKED OAK Auslese "Mailand"

Surfaces

- ☑ Oil | Wax oxidative dried
- Varnished 7-times
- ✓ Untreated sanded
- 🗹 Bevel
- Special colour



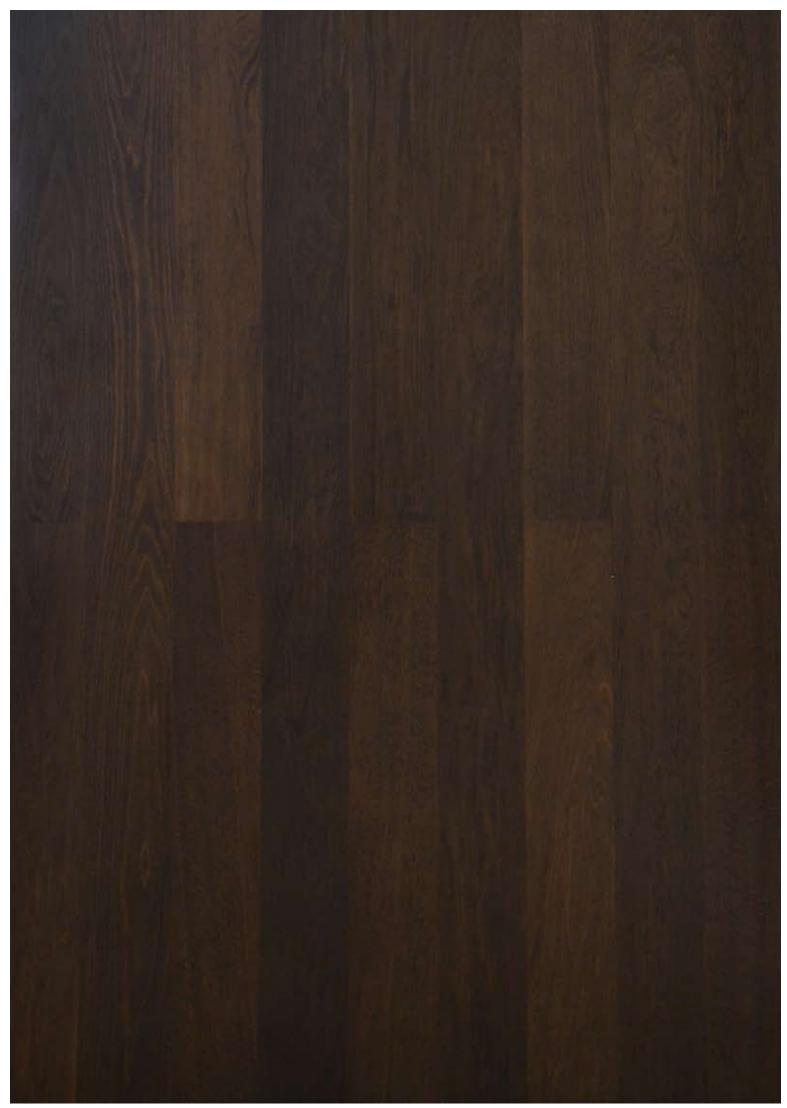
Sorting guidelines	Auslese
Healthy knots	till ø 8 mm allowed
Black knots	till ø 8 mm allowed
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	not allowed
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	scattered allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	not allowed
Red or brown spots	not allowed
Stains from storage and light blueness	not allowed
Knocked spots	not allowed
Mirror	light mirror alongside allowed

Symbol picture - may vary in colour and structure

Thickness:	15 mm	Useful layer: approx. 5 mm
Width:	150 mm	
Length:	Lengthsyste	em 6 layers 1900 mm
	(8 layers   p	okg.) 2 layers 950 mm*
Connection: Tongue and groove		
	One layer 950 m	nm consists of 2 boards*
m² pkg.	2,28	m² pal. 111,72
kg pkg. 23		kg pal. 1127

 $\checkmark$ Glued laying

Technical data



TYPES OF WOOD OAK - SMOKED OAK - ASH - CHERRY - BLACK WALNUT - ELM



Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish-brown colour due to a special fumigation procedure. The sorting Design is slightly to very knotty, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g∣cm³

# 1-Strip Country House Flooring SMOKED OAK Design "Zürich"

Surfaces

- ☑ Oil | Wax oxidative dried
- Varnished 7-times
- V Untreated sanded
- ☑ Brushed
- 🗹 Bevel
- Special colour

### Also available as

- System board (Fixed length 1100 mm)
- 🗹 Kreativ 10,7 mm

\*on special order only, with limited demands

Sorting guidelines	Design
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	partly allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

white

black

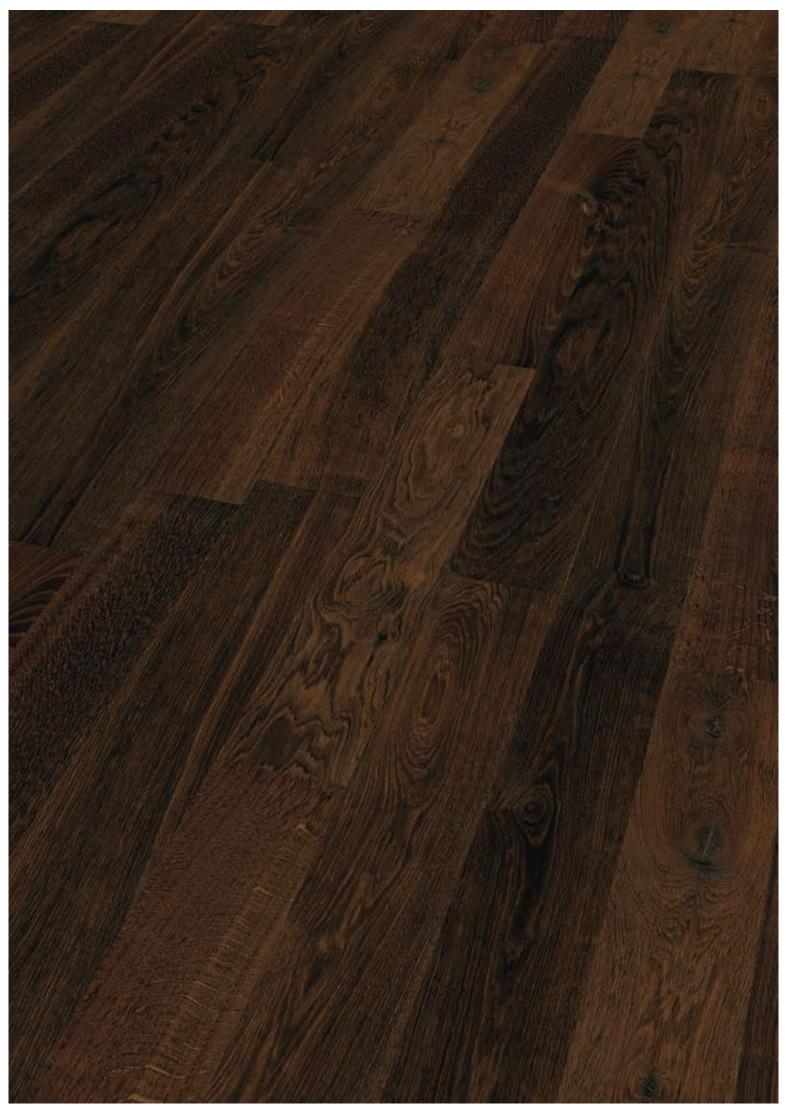
black "



Symbol picture - may vary in colour and structure

Technical data		
Thickness: 15	mm Useful layer: approx. 5 mm	
Width: 150	mm	
Length: Leng	gthsystem 6 layers 1900 mm	
(8 lc	ayers   pkg.) 2 layers 950 mm*	
Connection: Tongue and groove		
One I	ayer 950 mm consists of 2 boards*	
m² pkg. 2,28	m² pal. 111,72	
kg pkg. 23	kg pal. 1127	
Floating layin	•	

- Glued laying v
- $\checkmark$ Suitable for underfloor heating when gluing the entire area with solvent-free adhesives



Symbol picture - may vary in colour and structure



streaky

Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish-brown colour due to a special fumigation procedure. Special features are the streaky colour differences (light dark). The sorting Design is slightly to very knotty, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g∣cm³

# 1-Strip Country House Flooring SMOKED OAK Design "Genf"

Surfaces

☑ Oil | Wax oxidative dried

✓ Untreated sanded



Sorting guidelines	Design
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	partly allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

Symbol picture - may vary in colour and structure

Technical data			
Thickness:	15 mm	Useful laye	er: approx. 5 mm
Width:	150 mm		
Length:	Lengthsyste	m 6 layers	5 1900 mm
	(8 layers   pk	g.) 2 layers	5 950 mm*
Connection:	Connection: Tongue and groove		
	One layer 950 mn		ards*
m² pkg. 2	,28	m² pal.	111,72
kg pkg. 2	3	kg pal.	1127
<ul> <li>Floating laying</li> <li>Glued laying</li> </ul>			

- Glued layingSuitable for underfloor heating
  - when gluing the entire area with solvent-free adhesives





Woodtype	SMOKED OAK heart-smoked	
Description	3 layers of the same hardwood. The European Oak receives a blackish- brown colour due to a special fumigation procedure. The special feature is the white pore. The sorting Design is slightly to very knotty with a lively structure.	
Brinell hardness Gross density	4,2 kp 0,71 g cm³	

# 1-Strip Country House Flooring SMOKED OAK Design "Zermatt"



Sorting guidelines	Design
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	scattered allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

Technical data		
(8 layers) Connection: Tongue a	Useful layer: approx. 5 mm stem 6 layers 1900 mm pkg.) 2 layers 950 mm* nd groove	
m² pkg. 2,28	m² pal. 111,72	
kg pkg. 23 kg pal. 1127		
<ul> <li>Floating laying</li> <li>Glued laying</li> <li>Suitable for underfloor heating</li> </ul>		

when gluing the entire area with solvent-free adhesives



Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish- brown colour due to a special fumigation procedure. Special features are the distinctive alongside and crosswise mirrors. The sorting Ambiente is slightly to very knotty, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g cm³

# 1-Strip Country House Flooring SMOKED OAK Ambiente "Turin"

Surfaces

Oil | Wax oxidative dried



Sorting guidelines	Ambiente
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	scattered allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	not allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	allowed (medium to high)

Symbol picture - may vary in colour and structure

lechnical data			
Thickness:	15 mm	Useful lave	r: approx. 5 mm
Width:	150 mm	00010110.70	
Length:	Lengthsyste	m 6 layers	1900 mm
	(8 layers   pl	(g.) 2 layers	950 mm*
Connection:	Connection: Tongue and groove		
	One layer 950 m	n consists of 2 boa	rds*
m² pkg.	2,28	m² pal.	111,72
kg pkg. 23		kg pal.	1127
Floating			

✓ Glued laying

Technical data





Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish- brown colour due to a special fumigation procedure. Special features are the naturally occuring colour differences (light   dark). The sorting Ambiente is slightly to very knotty, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g∣cm³

# 1-Strip Country House Flooring SMOKED OAK Ambiente "Luzern" Kreativ

Surfaces

- ☑ Oil | Wax oxidative dried
- ✓ Untreated sanded



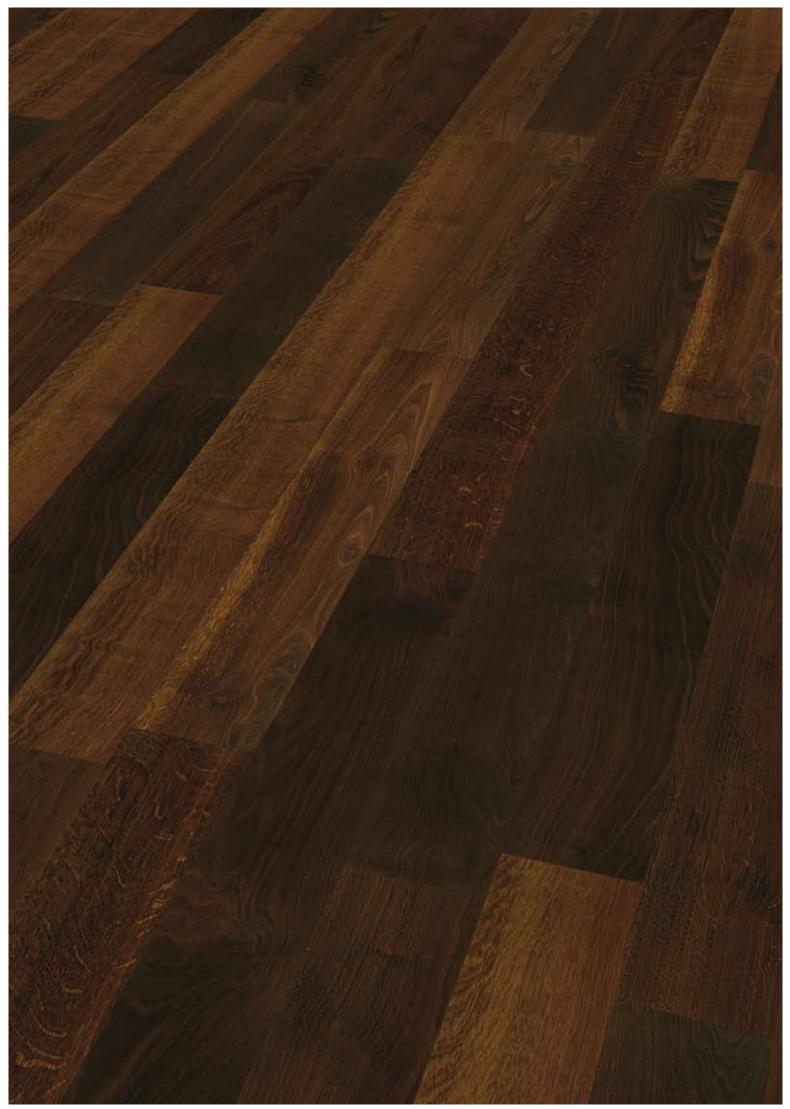
Sorting guidelines	Ambiente
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	partly allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

Symbol picture - may vary in colour and structure

Thickness: 10,7 mm Width: 150 mm	Useful layer: approx. 3 mm	
Length: Lengthsyst	em 7 layers 1900 mm	
(11 layers	pkg.) 4 layers 950 mm*	
Connection: Tongue and groove One layer 950 mm consists of 2 boards*		
m² pkg. 3,04	m² pal. 106,40	
kg pkg. 21,20	kg pal. 745	
<ul> <li>Floating laying</li> <li>Glued laying</li> </ul>		

Glued laying

Technical data





Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish-brown colour due to a special fumigation procedure. The sorting Design is slightly to very knotty, with a lively structure.
Brinell hardness Gross density	4,2 kp 0,71 g cm³

# 1-Strip Plank Flooring SMOKED OAK "Herringbone"

### Surfaces

- Oil | Wax oxidative dried
- Varnished 7-times
- Untreated sanded
- 🗹 Brushed
- 🗹 Bevel
- Special colour





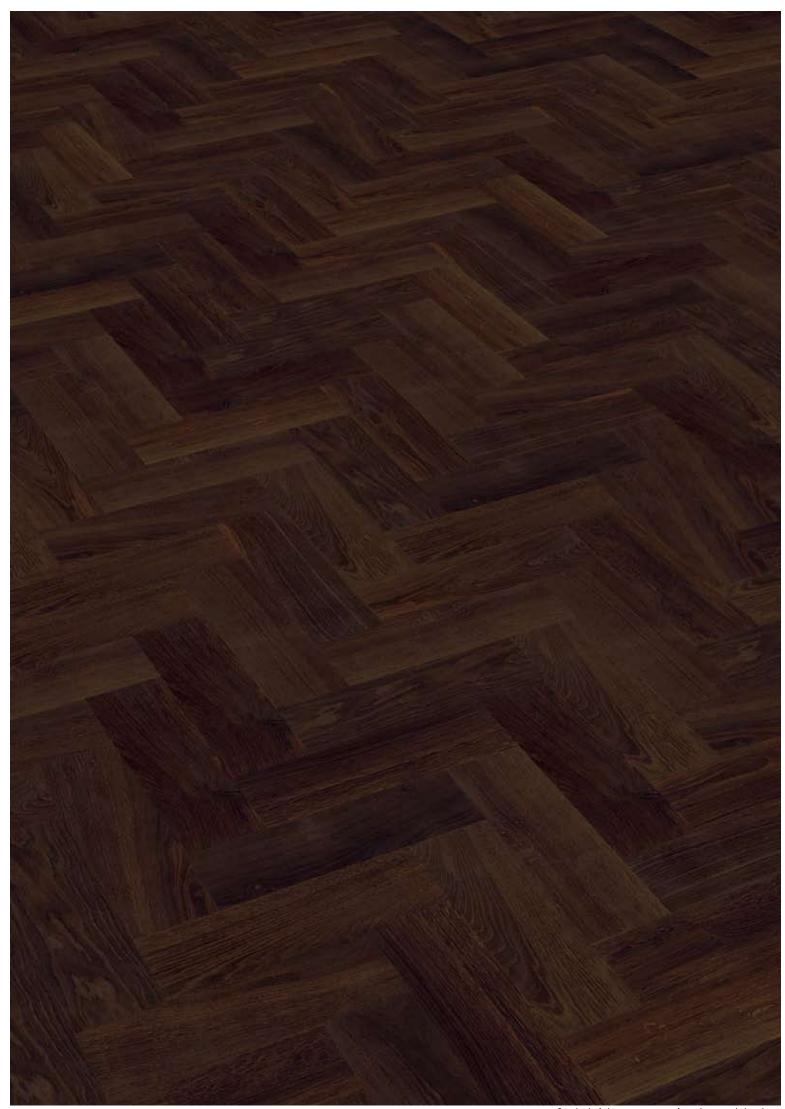
Technical data

\*on special order only, with limited demands

Sorting guidelines	Design
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	not allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and across allowed

Symbol picture - may vary in colour and structure

Thickness: Width:	15 mm 150 mm	Useful laye	er: approx. 5 mn
Length: Connection:	Fixed length (8 layers   pk Tongue and 9 One layer 475 mm One layer 950 mm	g) groove 1 consists of 2 boo	ards*
m² pkg.	1,10	m² pal.	53,90
kg pkg.	10,7	kg pal.	527
<ul><li>✓ Floating</li><li>✓ Glued Ic</li></ul>	, .		





Woodtype	SMOKED OAK heart-smoked	
Description	3 layers of the same hardwood. The European Oak receives a blackish-brown colour due to a special fumigation procedure. The sorting Trend-Epoca is knotty, with a lively structure.	
Brinell hardness Gross density	4,2 kp 0,71 g∣cm³	

# 2-Strip Plank Flooring SMOKED OAK "Trend-Epoca"

### Surfaces

- ☑ Oil | Wax oxidative dried
- Varnished 7-times
- Untreated sanded
- ☑ Special colour



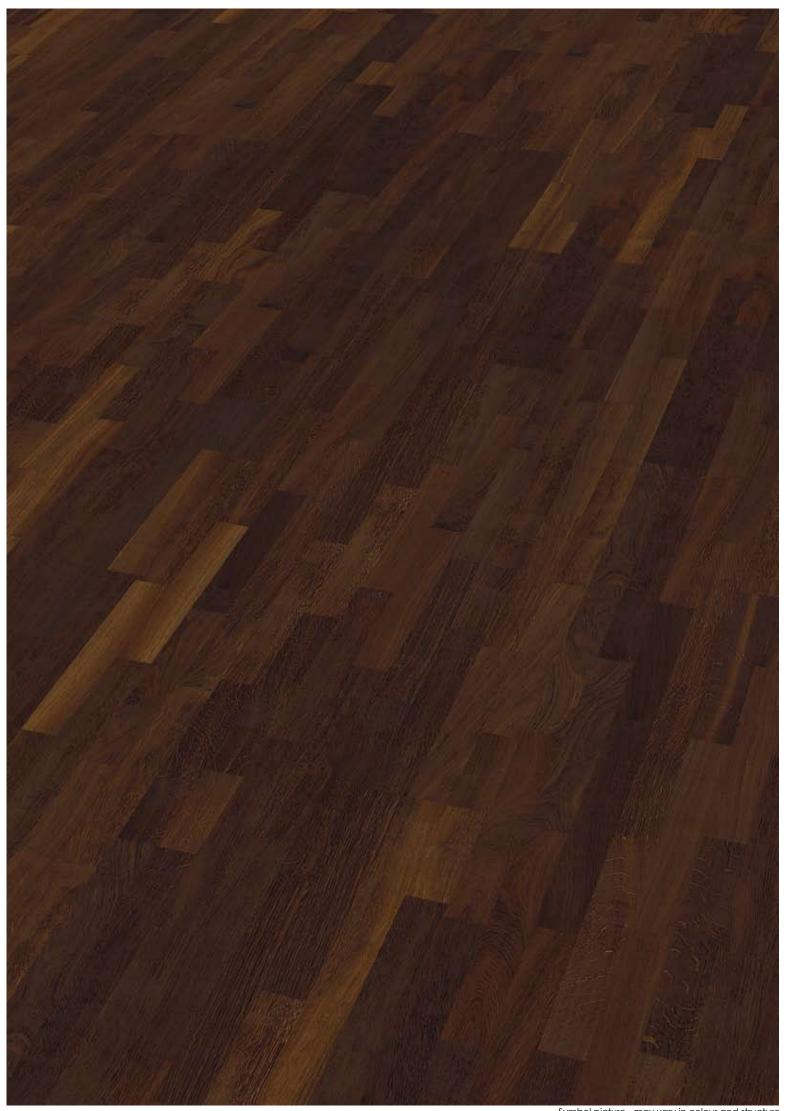
Technical data

Sorting guidelines	Trend-Epoca
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	partly allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

### Symbol picture - may vary in colour and structure

Thickness: 15 mm Width: 140 mm	Useful layer: approx. 5 mm
0	gth 2400 mm
(8 layers   Connection: Tongue a	
m² pkg. 2,69	m² pal. 112,98
kg pkg. 26,2	kg pal. 1104
<ul> <li>Floating laying</li> <li>Glued laying</li> <li>Suitable for under</li> </ul>	rfloor heating

when gluing the entire area with solvent-free adhesives





Woodtype	SMOKED OAK heart-smoked
Description	3 layers of the same hardwood. The European Oak receives a blackish- brown colour due to a special fumigation procedure. The special features are the naturally occuring colour differences (light   dark). The sorting Trend-Epoca is knotty, with a lively structure. Partially with sapwood.
Brinell hardness Gross density	4,2 kp 0,71 g cm³

# 2-Strip Plank Flooring SMOKED OAK "Trend-Colour"

## Surfaces

☑ Oil | Wax oxidative dried



Sorting guidelines	Trend-Colour
Healthy knots	allowed (partly filled)
Black knots	allowed (partly filled)
Healthy red heart	not allowed
Healthy heartwood	not allowed
Cracks	allowed (partly filled)
Curled spots   differences in structure	allowed
Natural differences in colour	allowed
Natural fiber orientation	allowed
Wormholes & insect-ate-spots	not allowed
Sapwood	partly allowed
Red or brown spots	allowed
Stains from storage and light blueness	allowed
Knocked spots	not allowed
Mirror	alongside and crosswise allowed

# Thickness: 15 mm Useful layer: approx. 5 mm Width: 140 mm Useful layer: approx. 5 mm Length: Fixed length 2400 mm (8 layers | pkg.) Connection: Tongue and groove m² | pkg. 2,69 m² | pal. kg | pkg. 26,2 kg | pal. Image: Second secon

✓ Glued laying

Technical data

